

Pega 367 with 04PC Control Layout Drawings



Amada America Inc.
7025 Firestone Blvd.
Buena Park CA. 90621
Phone: (714) 739 2111
Fax: (714) 739 4099
Email info@amada.com

Warning

- ❑ Qualified personnel must complete all work.
- ❑ Do not apply power to the Pega 367 until an A.E.S.I. (Amada Engineering and Service Incorporated) Engineer is present and has instructed you to do so.
- ❑ Not all information required for proper installation, of the Pega 367 is included with this document. Specific details for proper installation are found in the *document Pega 367 with 04PC User Pre-installation Guide* available at the Amada America Internet web site at <http://www.amada.com>.
- ❑ Considerable effort has been made to ensure that this manual is free of inaccuracies and omissions. However, as we are constantly improving our product, some of the data contained herein may be out of date. Please check our Internet site, <http://www.amada.com>, for the latest release of this document.

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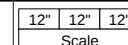
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Planning the Location of the Machine

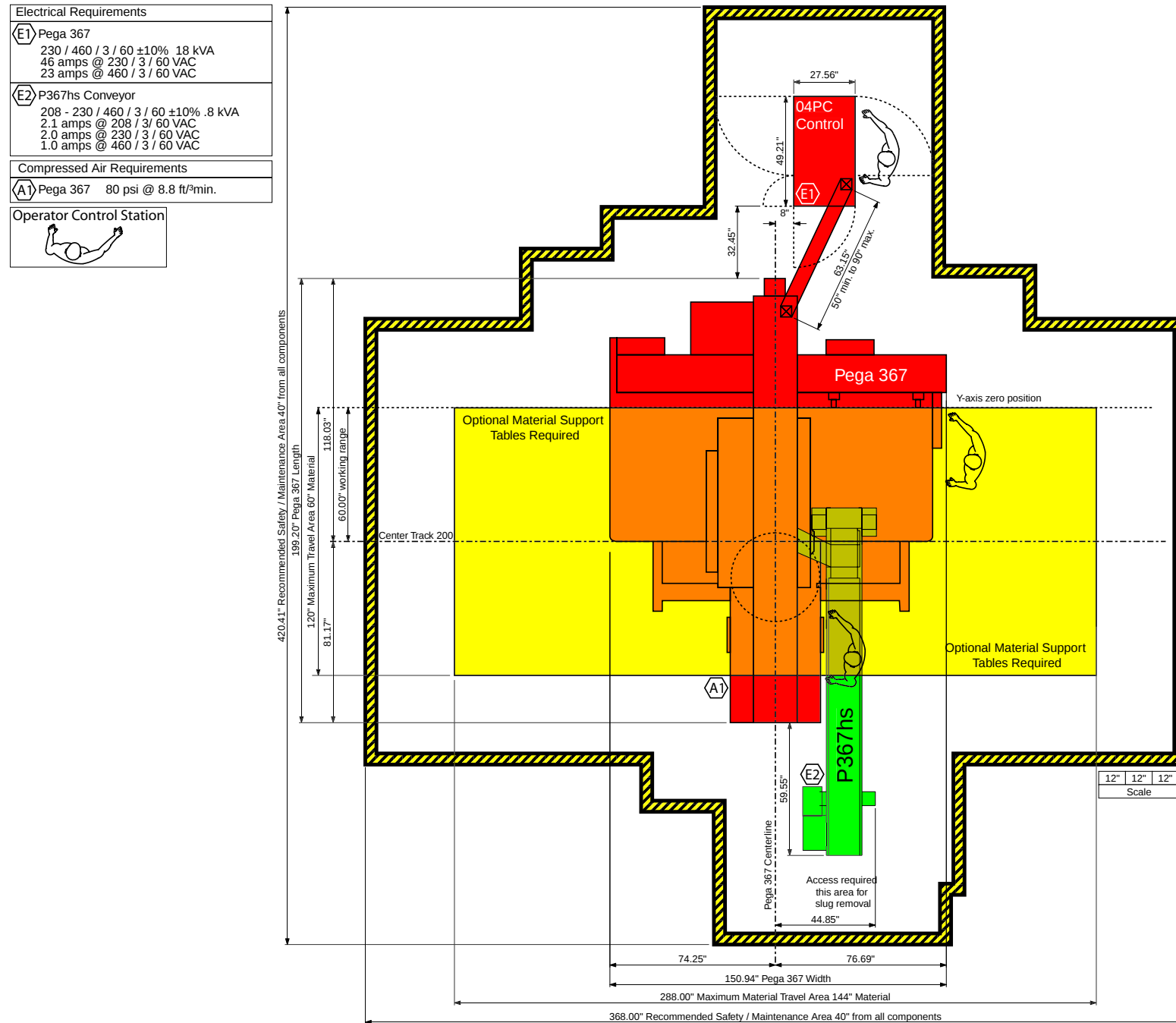
The following diagrams provide the details for positioning your new machine.

- ☐ Not all information required for proper installation, of the Pega 367 is included with this document. Specific details for proper installation are found in the *document Pega 367 with 04PC User Pre-installation Guide* available at the Amada America World Wide Web site at <http://www.amada.com>.
- ☐ No obstacles are allowed in the worksheet travel area and the ceiling must be at least 40" above the Pega 367.
- ☐ All of the Recommended Safety / Maintenance areas should be used, but you must at least ensure that the doors of the 04PC control unit can be opened. Any reduction of the Recommended Safety / Maintenance areas may increase the possibility of personnel injury and increase the time and cost of installation or maintenance.
- ☐ The Pega 367 and 04PC control must be protected from direct sunlight or other heat sources. Exposure to direct heating sources such as infrared heaters have been shown to affect punch and die alignment.

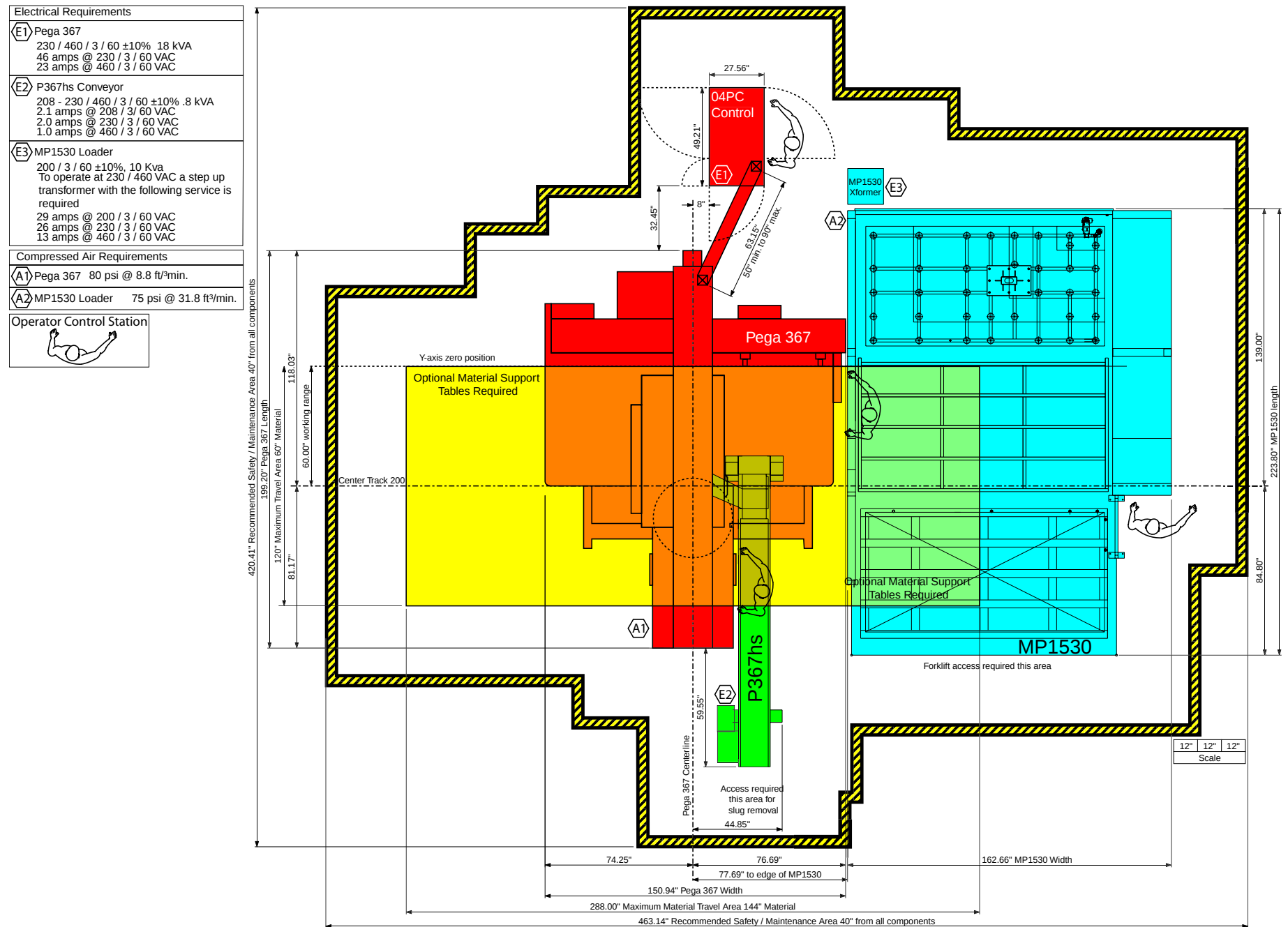
Electrical Requirements (E1) Pega 367 230 / 460 / 3 / 60 $\pm 10\%$ 18 kVA 46 amps @ 230 / 3 / 60 VAC 23 amps @ 460 / 3 / 60 VAC
Compressed Air Requirements (A1) Pega 367 80 psi @ 8.8 ft³/min.
Operator Control Station



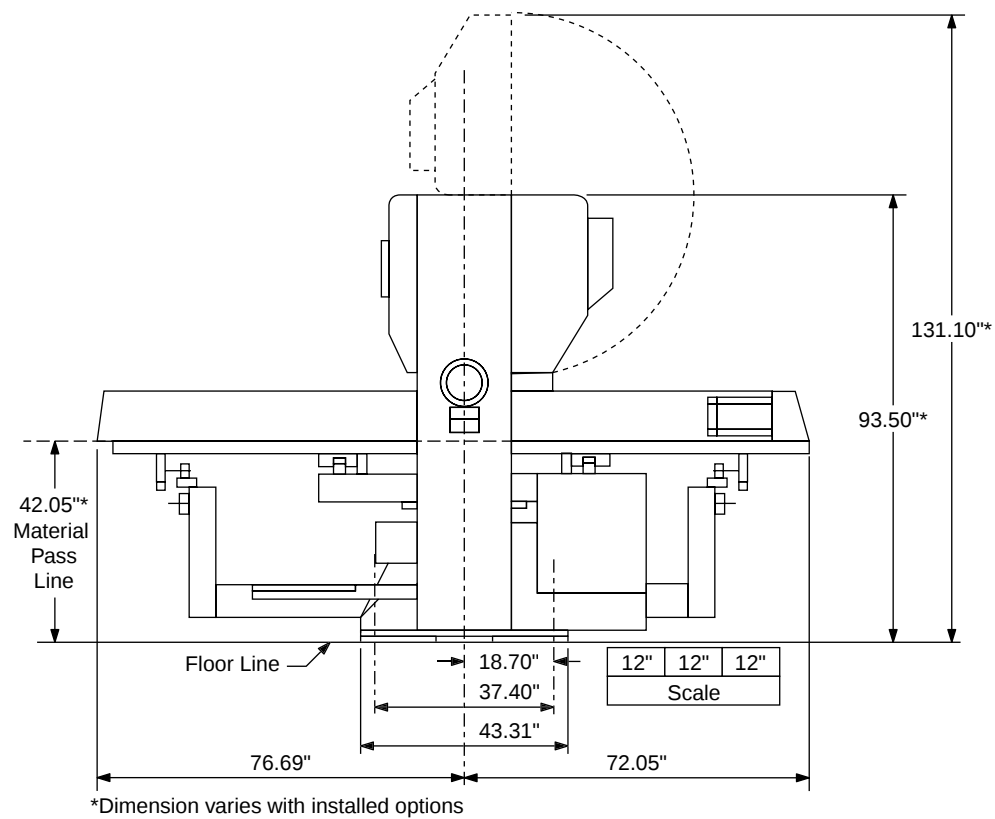
Plan View - Pega 367 with V367hs Conveyor



Plan View - Pega 367 with V367hs Conveyor and MP1530 Loader



End View - Pega 367



Elevation View - Pega 367

